

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

MODEL 400711 STEP BRACKETS:
2007 GM SILVERADO & SIERRA REGULAR CAB PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE AS FOLLOWS: [SEE FIG. 1]
 - 2.1 ATTACH THE TOP OF THE MOUNTING BRACKETS (ITEM #1) TO THE VEHICLE AS SHOWN.
 - 2.2 INSERT 5/16" MULTI-THREAD U-NUT (ITEM #7) INTO THE UPPER HOLES IN THE ROCKER PANEL (SEE FIG. 1).
(NOTE: SOME VEHICLES WILL HAVE THREADED INSERTS IN THE ROCKER PANELS, AND WILL NOT REQUIRE THE INSTALLATION OF THE U-NUTS.)
 - 2.3 ATTACH THE TOP OF THE BRACKETS (ITEM #1) TO THE VEHICLE WITH 5/16-18 X 1.0 SCREW AND FLAT WASHER (ITEMS #5&4). HAND TIGHTEN ONLY.
(NOTE: IF VEHICLE HAS THREADED INSERTS AS STATED ABOVE IT WILL REQUIRE A BLACK M8 X 30MM SCREW (ITEM #3) IN PLACE OF THE 5/16-18 X 1.0 SCREW.)
 - 2.4 INSERT A NYLON WASHER (ITEM #2) BETWEEN THE TOP OF THE MOUNTING BRACKET AND THE BOTTOM OF THE ROCKER PANEL AND INSTALL THE BLACK M8-1.25 SCREW (ITEM#3) AND WASHER (ITEM#4) PLACE PINCH WELD SUPPORT BRACKET (ITEM #8) ABOVE PINCH WELD AS SHOWN INSTALL M8 FLANGE NUT (ITEM#6) *(UNLESS THERE IS A THREADED INSERT ATTACHED TO THE VEHICLE)* - THIS IS DONE ON EACH MOUNTING BRACKET. TIGHTEN ALL FASTENERS TO 19 LB FT.
3. ATTACHING THE STEP ASSEMBLY:
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
PARTS INCLUDED IN THE BRACKET PACKAGE			
1	551861	4	MOUNTING BRACKET, GRIP STEPS
2	107182	4	WASHER- SPCR, NYLON, BLK, .312 ID X 1.24 OD X .25 THK
3	100180	8	M8 X 30 X 1.25 SCR, SST, BZP
4	106998	8	5/16" STD FLAT WASHER SST, BZP
5	100647	4	5/16" X 1.00" SCR ZP
6	105859	4	M8-1.25 FLANGED NUT ZP
7	105541	4	U-NUT 5/16" - 18
8	551666	4	BRKT-MTG, PINCH WELD SUPPORT

LIVERNE
TRUCK EQUIPMENT
(A LIVERNE Company)
1200 E. Birch St. Brandon, SD 57005

REV A 05MAR12
551970 SHEET 1 OF 2 29JUL11

SERVICE PARTS LIST

MODEL NO. 400711

NOTE:
THE MOUNTING PATTERNS MAY NOT BE EXACTLY
AS SHOWN. HOWEVER THERE WILL BE ENOUGH
FASTENERS TO MAKE THE APPLICATION.

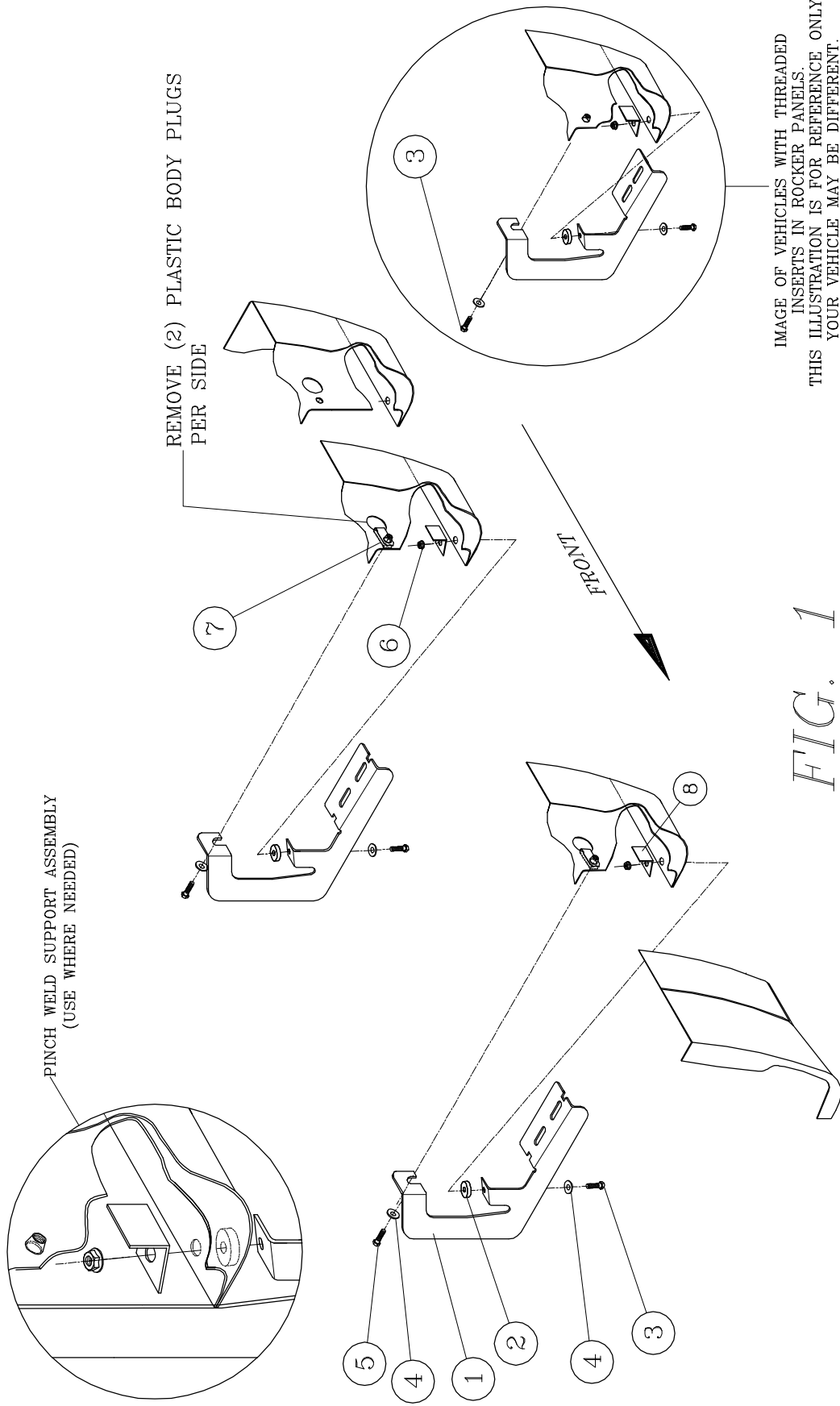


FIG. 1

LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-