

# INSTALLATION INSTRUCTIONS AND PARTS LIST

## MODEL 400752 STEP BRACKETS:

2007 AND NEWER TOYOTA TUNDRA DOUBLE CAB & CREW MAXX PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
  
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE USING EXISTING MOUNTING HOLES ON THE INTERIOR WALL OF THE ROCKER PANEL. **(NOTE: THE BRACKETS MUST BE PLACED IN THE PROPER POSITION. THEY ARE IDENTIFIED WITH NOTCHES ON THE INBOARD EDGE. [1 NOTCH IS FOR #1 BRACKET, ETC.] #1 WILL BE AT THE FRONT OF THE VEHICLE. SEE FIG. 1).**
  - 2.1. POSITION THE BRACKETS ON THE VEHICLE SO THAT BOTH HOLES LINE UP WITH THE THREADED INSERTS IN THE ROCKER PANEL ATTACH THE TOP OF THE BRACKET WITH A M8-1.25 X 25MM ZINC PLATED HEX HEAD CAP SCREW, 5/16" FLAT WASHER AND LOCK WASHER (ITEMS #5, #6 & #7). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.
  
3. ATTACHING THE STEP ASSEMBLY:  
PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551985	2	BRKT- MTG, STEP, #1, TOYOTA TUNDRA
2	551986	2	BRKT- MTG, STEP, #2, TOYOTA TUNDRA
3	551987	2	BRKT- MTG, STEP, #3, TOYOTA TUNDRA
4	551988	2	BRKT- MTG, STEP, #4, TOYOTA TUNDRA
5	102549	16	SCREW-M8-1.25X25MM,ZP
6	100030	16	WHSR-LOCK, 5/16" ZP
7	100034	16	WHSR-FLAT, 5/16" ZP



(A LUVERNE Company)

1200 E. Birch St.

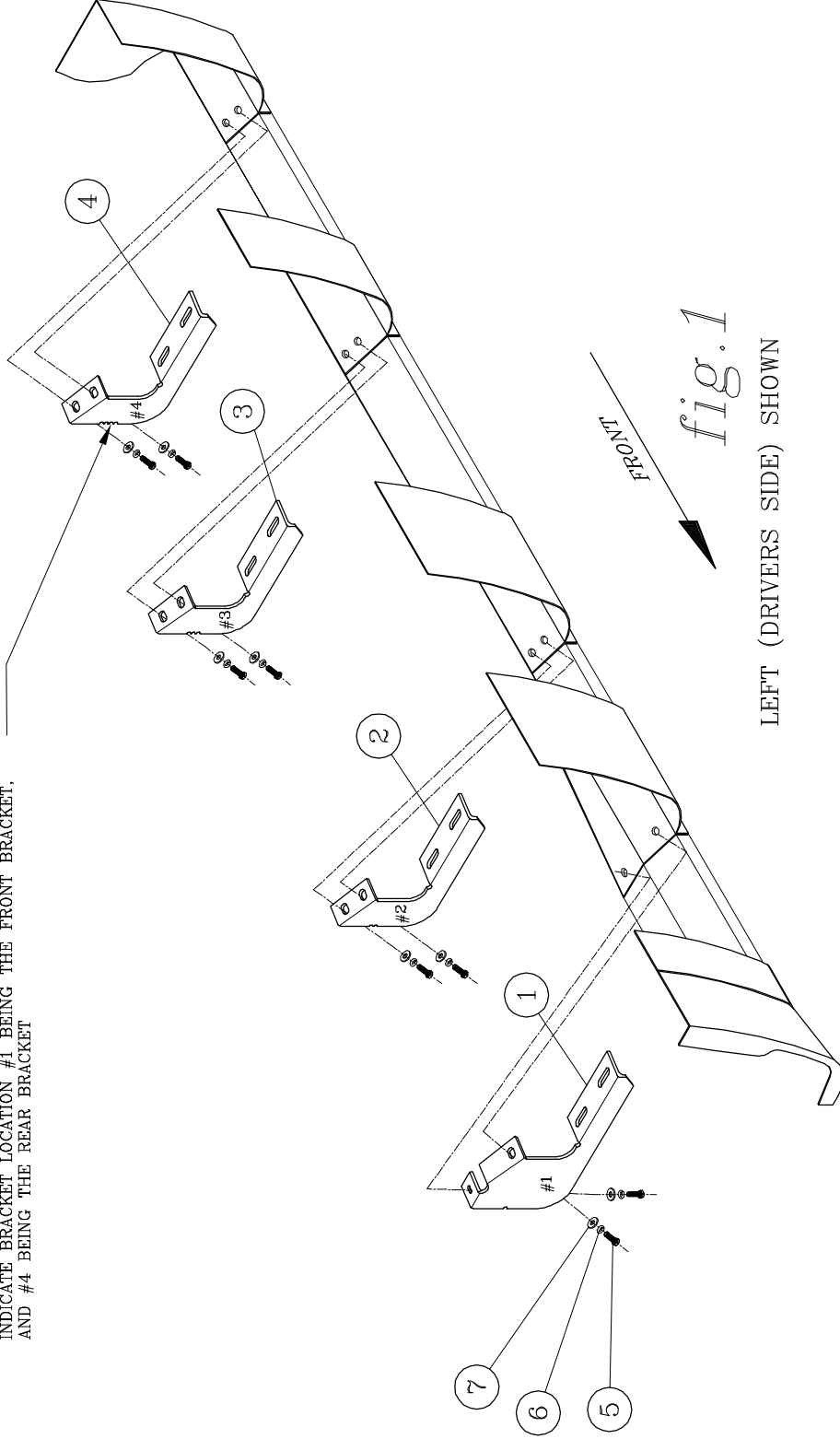
Brandon, SD 57005

551993 SHEET 1 03APR12

SERVICE PARTS LIST

MODEL NO. - 400752

NOTE: NOTCHES IN THE BACK OF EACH BRACKET ARE THERE TO INDICATE BRACKET LOCATION #1 BEING THE FRONT BRACKET, AND #4 BEING THE REAR BRACKET



LEFT (DRIVERS SIDE) SHOWN

fig. 1



1200 E. Birch St. Brampton, ON L7R 6K6