

# INSTALLATION INSTRUCTIONS AND PARTS LIST

FOR MOUNTING 401134 GRIP-STEP BRACKETS ON:  
**11-12 DODGE DURANGO/JEEP GRAND CHEROKEE**



## PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLING

1. LOCATE AND REMOVE THE SECOND, FOURTH, AND SIXTH OBOURD BODY PLUGS FROM UNDER AND BEHIND THE PLASTIC GROUND EFFECTS. FIG.1
2. INSTALL THE T-BOLT (ITEM #3) UP INTO OBOURD HOLE AS SHOWN IN FIG.2
3. PLACE THE BRACKET (ITEM #2) UP AND OVER T-BOLT THREADS AND PLACE THE NUT (ITEM #8) ON FINGER TIGHT. THEN PUT (2) CARRIAGE BOLTS (ITEM #6) IN THE OBOURD HOLES IN THE BRACKET AND PINCH WELD AREA AND THEN NUT (ITEM #7). TIGHTEN ALL FASTENERS.
4. REPEAT STEPS 2 & 3 FOR EACH BRACKET ON BOTH DRIVER AND PASSENGER SIDE.
5. ATTACH THE STEPS (ITEMS #1) TO THE MOUNTING BRACKETS.
  - 5.1 SET THE STEP ON THE MOUNTING BRACKETS, AND SLIDE EACH SUPPORT BRACE (ITEM #9) OVER THE TOP OF EACH MOUNTING BRACKET. ATTACH THE FLAT SPACER PLATE (ITEM #11) TO THE BOTTOM OF THE STEP, BETWEEN THE SUPPORT BRACE, AND THE TOP OF THE MOUNTING BRACKETS.
  - 5.2 USING THE SUPPLIED 5/16-18 X3/4" CARRIAGE BOLT, WASHER, AND FLANGE NUTS, (ITEM #4, 5, 10), ATTACH THE STEP ASSEMBLY, FLAT SPACER PLATE AND MOUNTING BRACKET.
  - 5.3 SET THE STEP PLATE IN THE CORRECT POSITION AND TIGHTEN ALL FASTENERS. TORQUE ALL 5/16" FASTENERS TO 19 LB FT.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	415072	2	GRIP STEP BOARDS .72"
2	551981	6	BRACKET-MTG, GRIP STEP, 401134
3	551935	6	T-BOLT WELDMENT, ZP
4	102680	12	NUT-SERR FLG, 5/16-18, SST
5	101369	12	WSHR-PL,SST, .312 X .734 X .065
6	104260	12	BLT-CRG, #10-24 X .75, SST
7	104261	12	NUT-SERR FLG, #10-24, SST
8	103737	6	NUT-SERR FLG, 7/16-14, ZP
9	551296	6	BRC-SPRT, GRP-STP,GALV
10	108683	12	BLT-CRG, SST, 5/16-18 X 1.00
11	551298	6	SPACER-MTG, LOWER, BLK
12	551384	4	CAP-END, GRIP-STEP,PP500, BLK
13	107958	8	SCR-TEK, #8-18 X 1/2", SST, BLK



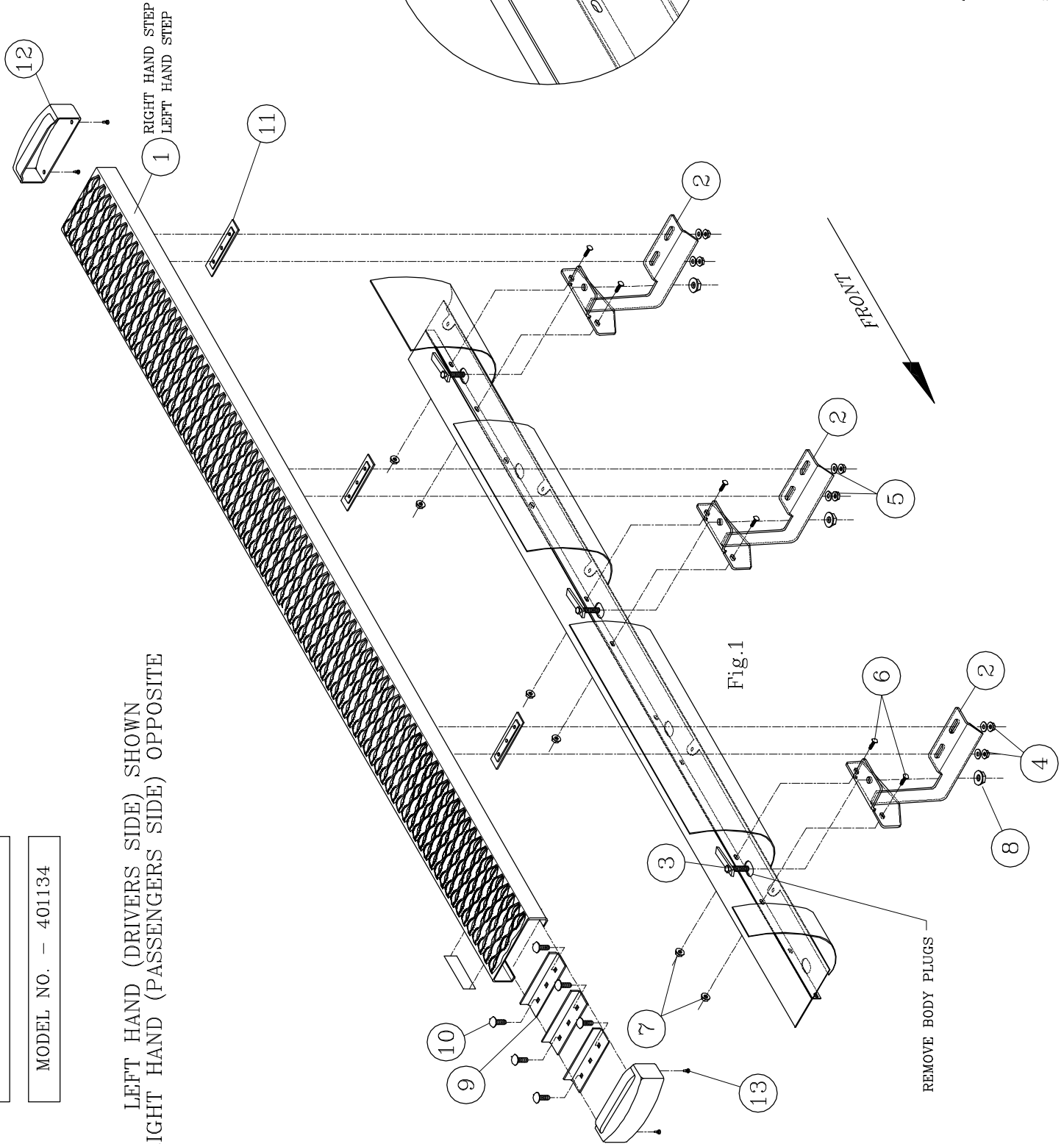
1200 E. Birch St.

Brandon, SD 57005

SERVICE PARTS LIST

MODEL NO. - 401134

LEFT HAND (DRIVERS SIDE) SHOWN  
RIGHT HAND (PASSENGERS SIDE) OPPOSITE



REMOVE BODY PLUGS

**LOVERNE** TRUCK EQUIPMENT INC.  
1700 Birch Street  
Brandon, SD 57005