

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODELS:

477097, 477101, 477113 (EXTENDED CABS)
477102, 477108, 444114, 477125 (CREW CABS)
REGAL 7 OVAL STEPS (BOARDS ONLY)
UNIVERSAL APPLICATIONS



1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package that you are using to mount the brackets to your vehicle.
3. The step is pre-assembled from the factory. The serial number label is located on the front inside drivers side step assembly.
4. Attaching the step to the mounting bracket:
 - 4.1 Set the step on the mounting brackets, and slide each support mounting plate (item #9) inside the oval step and above each bracket.
 - 4.2 Using the supplied 5/16-18 x 1" black stainless steel hex bolt, washer, and serrated flange nut (items # 10,11&12) attach the step assembly, support mounting plate and mounting bracket.
 - 4.3 Set the step plate in the correct position and tighten all fasteners.
Torque all 5/16" fasteners to 19 LB FT.



(A LIVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

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SERVICE PARTS LIST

| ITEM | PART NO. | QTY | DESCRIPTION |
|------|----------|-----|--|
| 1 | 552074 | 1 | REGAL 7 OVAL STEP, LH,96",477097, EXT CAB |
| 2 | 552075 | 1 | REGAL 7 OVAL STEP, RH,96",477097, EXT CAB |
| 1 | 552076 | 1 | REGAL 7 OVAL STEP, LH,100",477101, EXT CAB |
| 2 | 552077 | 1 | REGAL 7 OVAL STEP, RH,100",477101, EXT CAB |
| 1 | 552078 | 1 | REGAL 7 OVAL STEP, LH,112",477113, EXT CAB |
| 2 | 552079 | 1 | REGAL 7 OVAL STEP, RH,112",477113, EXT CAB |
| | | | |
| 1 | 552080 | 1 | REGAL 7 OVAL STEP, LH,100",477102, CREW CAB |
| 2 | 552081 | 1 | REGAL 7 OVAL STEP, RH,100",477102, CREW CAB |
| 1 | 552501 | 1 | REGAL 7 OVAL STEP, LH, 106",477108, CREW CAB |
| 2 | 552502 | 1 | REGAL 7 OVAL STEP, RH, 106",477108, CREW CAB |
| 1 | 552082 | 1 | REGAL 7 OVAL STEP, LH,112",477114, CREW CAB |
| 2 | 552083 | 1 | REGAL 7 OVAL STEP, RH,112",477114, CREW CAB |
| 1 | 552084 | 1 | REGAL 7 OVAL STEP, LH,123",477125, CREW CAB |
| 2 | 552085 | 1 | REGAL 7 OVAL STEP, RH,123",477125, CREW CAB |
| | | | |
| 3 | 109233 | 2 | END CAP LH REAR, RH FRONT,BLK PLASTIC |
| 4 | 109232 | 2 | END CAP RH REAR, LH FRONT,BLK PLASTIC |
| 5 | 107863 | 8 | BOLT-CARRAIGE, 10-24 X 0.50,SST, BLACK |
| 6 | 108909 | 6 | STEP PAD, 25" X 6.5", PLASTIC, BLACK |
| 7 | 108908 | 36 | BOLT-CARRAIGE, 10-24 X 1.0,SST, BLACK |
| 8 | 107864 | 44 | NUT-NYLOCK, 10-24, SST |
| 9 | 552052 | 10 | SUPPORT MTG PLT, 11 GA, GALV |
| 10 | 106997 | 20 | SCREW-HEX HD, 5/16-18X1.0,SST,BLACK |
| 11 | 106998 | 20 | WSHR-FLAT, 5/16, SST, BLACK |
| 12 | 102680 | 20 | NUT-SER FLG, 5/16-18, SST |
| 13 | 108913 | 2 | STEP PAD, 15" X 6.5", PLASTIC (IF NEEDED) |



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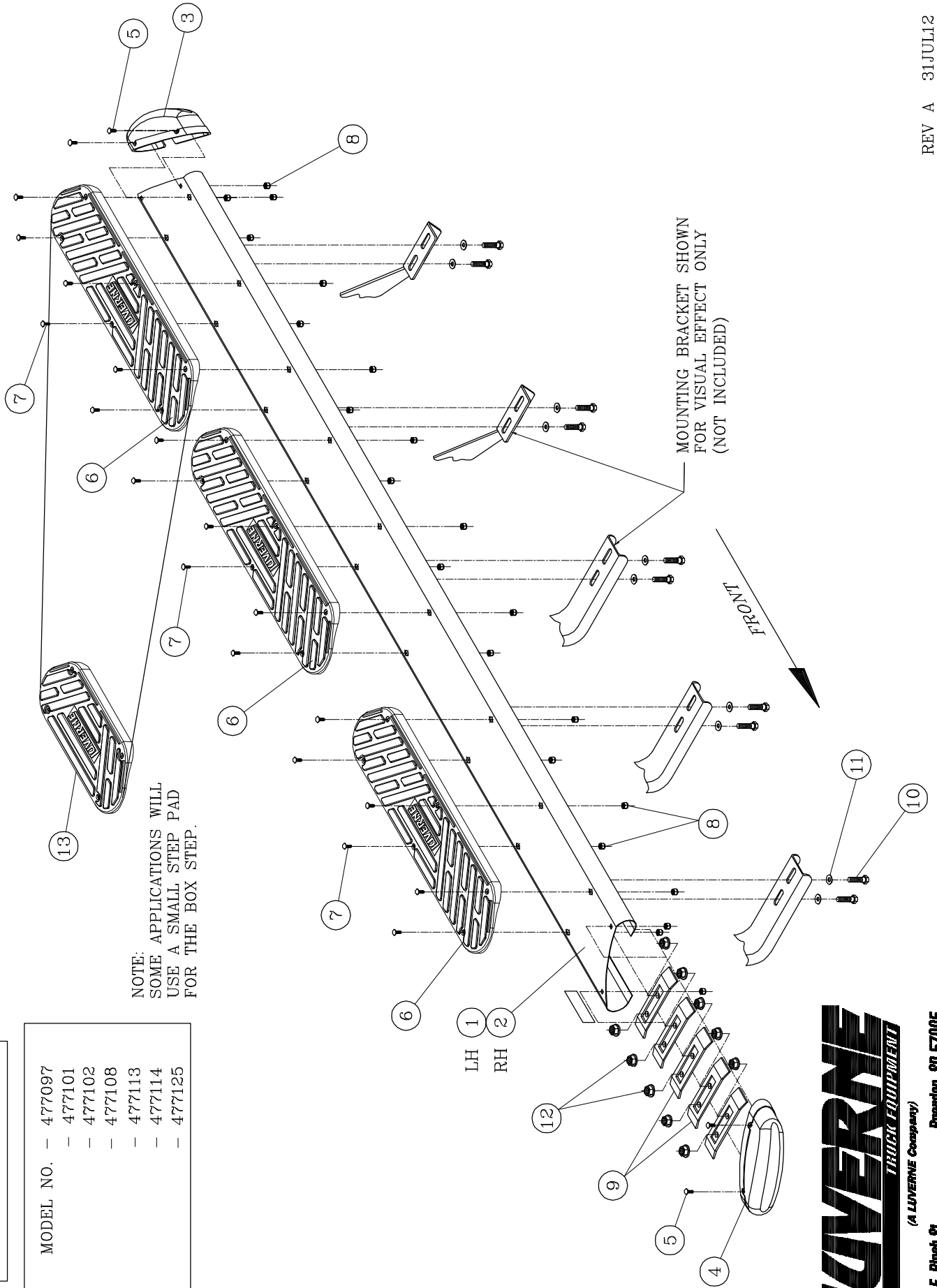
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SERVICE PARTS LIST

| MODEL NO. | — | 477097 |
|-----------|---|--------|
| | — | 477101 |
| | — | 477102 |
| | — | 477108 |
| | — | 477113 |
| | — | 477114 |
| | — | 477125 |

NOTE:
SOME APPLICATIONS WILL
USE A SMALL STEP PAD
FOR THE BOX STEP.



LAVERNE
TRUCK EQUIPMENT
(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005