

# INSTALLATION INSTRUCTIONS AND PARTS LIST

## 550295 ADDENDUM

### ACCESSORY KIT TO MOUNT THE 481038 TO A RAM 1500

APPLICATION: MODEL 481039 LONG BOX EXTENSION SIDE ENTRY STEPS:  
SINGLE WHEEL PICKUPS  
2009 AND NEWER DODGE RAM 1500 SERIES 8.0' BOX

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE MAIN INSTRUCTION FOR THE 481039 WITH THE FOLLOWING EXCEPTION:
  - 2.1. ON THE PASSENGER SIDE, DRILL (2) 1/2" DIA. HOLES THRU THE BOTTOM OF THE FRONT BOX STIFFENER 7-7/8" APART SEE FIG. 1. PLACE THE NUT RETAINER PLATE (ITEM #4A) WITH THE 3/8-16 U-NUTS ATTACHED (ITEM #5A) INSIDE THE BOX STIFFENER. LINING UP THE U-NUT WITH THE HOLES IN THE BOX STIFFENER. (THE DRIVERS SIDE WILL NOT REQUIRE DRILLING IN THE FRONT BOX STIFFENER).
  - 2.2. ATTACH THE BRACKET (ITEM #1A, AND 2A) TO THE INNER U-NUT ON BOTTOM SURFACE OF THE FRONT BOX STIFFENER USING THE 3/8-16 X 1.5 SCREW AND WASHER (ITEM #5A & 6A).
  - 2.3. THE FRONT INSIDE BRACE WILL BE ATTACHED TO THE NEW BRACKET (ITEM #1A, AND 2A).
  - 2.4. THE REAR BOX STIFFENER WILL REQUIRE (2) 1/2" DIAMETER HOLES BE DRILLED AT THE LOCATIONS SHOWN IN FIG. 2.
  - 2.5. AFTER DRILLING THE HOLE INSERT THE THREADED TURN NUT (ITEM #7A) INTO EACH HOLE.
  - 2.6. INSTALL THE BLACK METRIC M8 SCREWS AND WASHER (ITEM #8A & 6A) THROUGH THE BRACE INTO THE TURN NUT. ATTACH THE BRACKET TO THE REAR STIFFENER, AND THEN ATTACH THE REAR BRACE TO THE BRACKET AS SHOWN IN FIG. 1

### SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1A	550288	1	UPPER INSIDE MOUNTING BRACKET, LH
2A	550289	1	UPPER INSIDE MOUNTING BRACKET, RH
3A	550291	2	NUT PLATE RETAINER, 9.25 X 1.75,GALV.
4A	104282	2	NUT-U,MULTI THD,STL,3/8-16 UNC,BLK
5A	100049	2	SCR-CAP,HEX HD,3/8-16 UNC X 1.50",STL,ZP
6A	100062	2	WSHR-PL,A,STL,3/8,.438 X 1.00 X .083,ZP
7A	108581	4	TURN NUT M8X1.25
8A	100180	4	SCREW-HEX HEAD, M8X1.25X30MM, BLACK

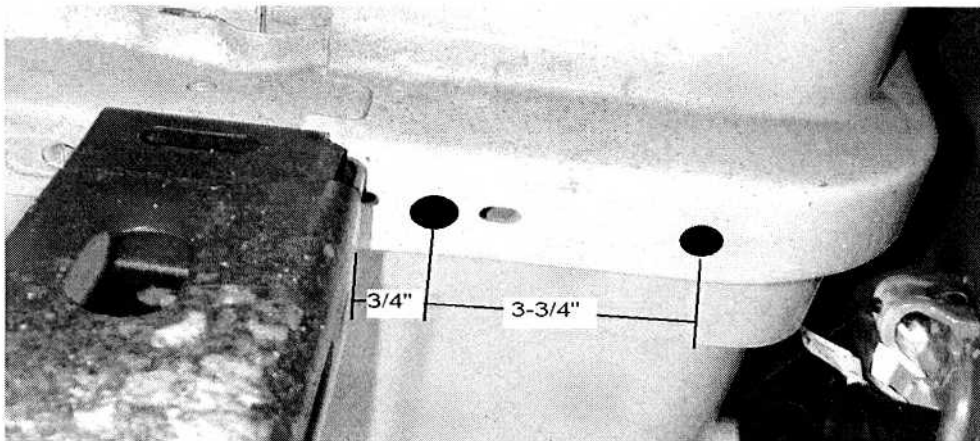


FIG. 2

**LIVERNE**  
TRUCK EQUIPMENT

(A LIVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

550296 SHEET 1 OF 2 13APR10

