

INSTALLATION INSTRUCTIONS AND PARTS LIST

STAINLESS STEEL SIDE ENTRY STEPS ON:
480931 2009 AND NEWER DODGE RAM REGULAR CAB PICKUPS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. EXISTING MOUNTING HOLES ARE LOCATED ON THE INTERIOR WALL OF THE ROCKER PANEL. THESE MOUNTING HOLES WILL BE USED PER THE FOLLOWING INSTRUCTIONS.
3. ON THE VERTICAL WALL OF EACH ROCKER PANEL, INSTALL THE T-BOLT WELMENT (ITEM #13) INTO THE LARGE OBOUNDRD HOLE AND FISH THE OTHER END THROUGH THE LOWER HEX HOLE. (FOR THE FRONT BRACKET, USE THE LOWER REAR HOLE. FOR THE BACK BRACKET USE THE LOWER FORWARD HOLE AS SHOWN.) **BE CAREFULL NOT TO DROP THE T-BOLT INSIDE OF THE ROCKER PANEL.** ATTACH THE FLAT NYLON WASHER (ITEM #15) TO THE THREADED END OF EACH BOLT. (THIS IS TO BE USED AS A RETAINER.)
4. THE BRACKETS ARE INSTALLED TO THE STEP PLATE. IT MAY NEED TO BE LOOSENED FROM THE STEP PLATE FOR EASY INSTALLATION. ATTACH THE BRACKETS (ITEM #, 6,7,8) TO THE TRUCK AS SHOWN SO THAT THE BRACKET HOLES LINE UP WITH THE THREADED STUDS ON THE INSIDE WALL OF THE ROCKER PANEL. INSTALL THE 3/8-16 FLANGE NUTS (ITEM #14). HAND TIGHTEN.
5. IF THE STEP HAS BEEN REMOVED, REPOSITION IT ON TOP OF THE BRACKETS. ASSEMBLE WITH THE 10-24 X 3/4" ROUND HEAD BOLTS (ITEM #11), AND THE 10-24 FLANGE NUTS (ITEM #12), AS SHOWN. TIGHTEN THESE BOLTS. **NOTE: THAT ON THE REAR PAINTED BRACKET YOU WILL NEED TO PLACE A NEOPRENE WASHER (ITEM #16) BETWEEN THE TOP OF THE BOARD, AND THE HEAD OF THE CARRIAGE BOLT.**

TIGHTEN ALL THE 3/8" SCREWS TO 20 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	550157	1	STEP PLATE-SES,RH, DODGE RAM REGULAR CAB
2	550158	1	STEP PLATE-SES,LH, DODGE RAM REGULAR CAB
3	104250	2	END CAP-RH FRONT/LH REAR
4	104251	2	END CAP-LH FRONT/RH REAR
5	105500	2	PAD,MLD,STEP PLATE,20.00"
6	550144	2	BRACE-MOUNTING,SES,RH/LH,DODGE RAM
7	550165	1	BRACE-MOUNTING,SES,RH,REAR,BLACK
8	550166	1	BRACE-MOUNTING,SES, LH,REAR,BLACK
9	104256	2	TRIM-SEAL,SES,EXTRUDED,60.50"
10	104257	12	NUT-HEX,SGL SELF THD,CAP WASHER,1/4"
11	104258	8	BOLT-CARRIAGE,SST,#10-24 X 3/4"LG
12	104261	8	NUT-SERRATED FLANGE,HEX,SST,#10-24
13	550147	4	T-BOLT WELDMENT, ZP
14	100181	8	NUT-SERRATED FLANGE,HEX,3/8-16,ZP
15	108442	8	WASHER-NYLON,.360 X 1.50 X .032
16	104530	4	WASHER-NEOPRENE, .20 X .463 X .03, BLACK



(A LIVERNE Company)

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Brandon, SD 57005

REV B 20AUG10

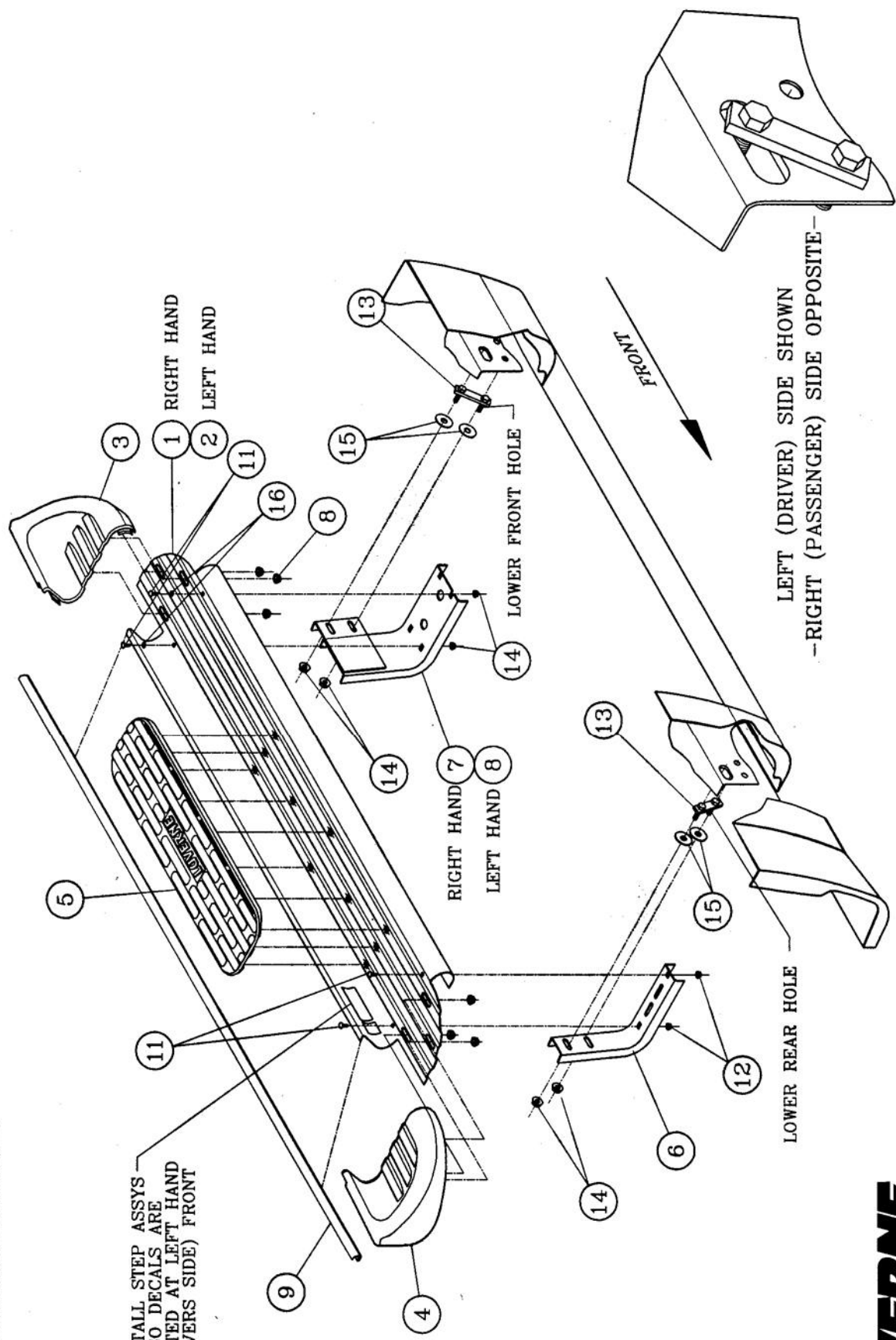
REV A 29JAN09

550149 SHEET 1 OF 2 20NOV08

SERVICE PARTS LIST

MODEL NO. - 480931

INSTALL STEP ASSYS
SO DECALS ARE
LOCATED AT LEFT HAND
(DRIVERS SIDE) FRONT



LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-

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